

22 MM 2-STRIP SOLID HARDWOOD FLOORING

PRODUCT INFORMATION

PRODUCT SPECIFICATION

Junckers 22 mm 2-strip solid hardwood floors are factory finished and ready to install in accordance to Junckers Laying Instructions. Each floorboard is assembled from two rows of staves by a glued double dovetail construction. Each floorboard is tongued and grooved on all four sides.

PRODUCT DATA / TOLERANCES

Nominal Board Dimensions

Thickness: 21.8 mm (± 0.2 mm)

Width: 129.0 mm (± 0.2 mm)

Length Commercial/Residential floors:

3700 / 1830 / 900 mm (± 1.0 mm)

Length Sports floors:

3700 mm (± 1.0 mm)

Drying Method

Beech, all variants: Press dried.

Maple, Oak and Ash, all variants:

Kiln dried.

Average Moisture Content, MC

Beech, Maple, Oak and Ash (all variants except Black Oak): 8 % (± 2 %).

Black Oak: 9 % (± 2 %)

NH₃ treatment of Black Oak and Beech Sylvaket/Sylvared means that MC can't be measured by using a conventional moisture meter but must be measured by the "dry weight method".

Precision Engineering

Landing Deviation: 0.2 mm

(0.3 mm in localised areas).

Board ends are right angled at ± 0.3 mm.

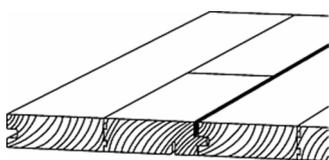


Fig. 1

Manufacturer:
 Junckers Industrier A/S
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PRODUCT RANGE, COMMERCIAL / RESIDENTIAL

Product	Grade	Surface	Product variants
Beech Beech SylvaKet Ash Oak	Classic Harmony Variation	Ultra matt lacquered Silk matt lacquered Clear oil Untreated	Ships decking* Bevel (Oak & Ash) Colours** Texture**
Beech SylvaRed	Classic Harmony Variation	Ultra matt lacquered Silk matt lacquered	Ships decking*
Ash Nordic Beech Nordic Oak Nordic	Classic Harmony Variation	White pigmented and ultra matt lacquered	Ships decking* Texture**
Black Oak	Harmony Variation	Ultra matt lacquered Clear oil Untreated	Ships decking* Texture**
Maple	Classic Variation	Ultra matt lacquered Silk matt lacquered	Ships decking*
Oak Pearl	Harmony	Metallic-pigmented and ultra matt lacquered	Ships decking*

*See Fig. 1

**See possibilities in current Product selector.

SHIPSDECKING

Strip made of foamed PVC with closed cells to absorb natural movements in the hardwood floor. The strip measures 3x8 mm and installed it provides a 2 mm wide joint, which varies over the year according to changes in the relative humidity.

PRODUCT RANGE, SPORT

Product	Grade	Surface
Beech SylvaSport Beech SylvaKet Ash	Champion Premium Club	Ultra matt lacquered Silk matt lacquered
Maple	Champion Club	Ultra matt lacquered Silk matt lacquered
Sylva Squash: Beech Maple	Champion	Silk matt lacquered Untreated

TECHNICAL PROPERTIES

Resistance to Indentation

Oak, ash, maple (all variants): Approx. 3.4 Hardness Brinell
 Beech (all variants): Approx. 3.7 Hardness Brinell

Slip Resistance, (preliminary):

Lacquered: Approx. 0.4 (DIN 18032/2) and Approx. 85 (EN 14904)
 Oiled: Approx. 0.4 (DIN 18032/2)

Fire Classification, (DIN EN 13501-1):

Surface treated: C_{fl} – S₁
 Untreated surface: D_{fl} – S₁

Thermal Conduction, (Transmission coefficient):

Approx. 0.17 W/mK

Heat Resistance: Approx. 0.13 m² K/W

Electrostatic Charging (kV), Beech:

Factory lacquered:

25% RH = 3.5
 50% RH = 2.0
 65% RH = 1.0

Factory oiled:

25% RH = 1.0
 Oiled Beech is suitable for use in rooms with computers. (DIN 54345/1-prEN 1815)

Light reflection value (LRV) BS 8493:200+A1:2010		
	Ultramatt	Silkmatt
Ash	-	49
Ash Nordic	52	-
Beech	44	43
Oak	27	26
Oak Nordic	30	-
Black Oak	7	-

Substances of very high Concern

The products do not contain substances from the REACH Candidate List, "Candidate List of Substances of Very High Concern for Authorization, whose content exceeds 0.1 weight percent.

FACTORY SURFACE TREATMENT

LACQUERED

Beech, Beech SylvaSport, Oak, Ash & Maple:

Priming: Several coats of UV-light curing primer.

Top finish: Two-component polyurethane lacquer, silk/ultra matt.

Total film thickness: Min. 40 µ.

Beech SylvaKet and SylvaRed:

Pre-treatment: Coloured throughout with a NH₃-treatment to achieve a light brown colour.

Before lacquering Beech SylvaRed is also toned with a reddish stain. If Beech SylvaRed is sanded to bare wood, it will appear like Beech SylvaKet.

Priming: Several coats of UV-light curing primer.

Top finish: Two-component polyurethane lacquer, silk- or ultra matt.

Total film thickness: Min. 40 µ.

Oak Pearl:

Priming: Water based transparent stain.

Intermediate treatment: Several coats of UV-light curing lacquer.

Top finish: Two-component polyurethane lacquer, ultra matt.

Total film thickness: Min. 40 µ.

Black Oak:

Pre-treatment: Coloured throughout with a NH₃-treatment to achieve a dark brown colour.

Intermediate treatment: Several coats of UV-light curing lacquer.

Top finish: Two-component polyurethane lacquer, ultra matt.

Total film thickness: Min. 40 µ.

Other colours:

Priming: Coloured stain.

Intermediate treatment: Several coats of UV-light curing lacquer.

Top finish: Two-component polyurethane lacquer, ultra matt.

Total film thickness: Min. 40 µ.

OILED

Priming: Surface saturation using oxidative drying urethane oil.

Top finish: Oxidative drying urethane oil.

Total oil consumption: Addition to a full surface saturation.

UNTREATED: Final sanding to grit 150.

SQUASH

Untreated: Final sanding to grit 40.

Lacquered: Final sanding to grit 40 + 1 coat of a silk matt two-component polyurethane lacquer.

PACKING AND WEIGHT

Board length 3700 mm: Wrapped in LDPE plastic.

Board length 1830 and 900 mm: Wrapped in LDPE plastic and cardboard.

Boards per pack / Length / m²

4 floorboards / 3700 mm / 1.91 m²

3 floorboards / 3700 mm / 1.43 m²

8 floorboards / 1830 mm / 1.89 m²

6 floorboards / 1830 mm / 1.42 m²

8 floorboards / 900 mm / 0,93 m²

One layer in packs of 1830 mm length may consist of two floorboards of 900 mm.

Weight kg/m²

Beech (all variants): 16.35 kg

Oak (all variants): 15.50 kg

Ash (all variants): 14.50 kg

Maple: 14.5 kg